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These are tricks or tips I use when
working on a Mill These are intended for

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informational purposes only and not responsible for any injury or damage to the machine Removal of motor on a variable speed head Turn the spindle on and crank the RPM's down to the lowest RPM Shut off the spindle disconnect the power to the machine Remove the drum switch from the left side of the machine

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>1) Lower the quill. > >2) Look for a hole in the back of the quill. > >3) rotate the

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spindle so an Allen socket lines up > with the hole. > >4) Reach in through the hole, loosen the Allen socket a partial > turn, and reach through that socket to another behind it. > >5) Unscrew both fully, and draw out (trying to not lose them > inside the quill. > >6) Replace the front one (a dog point Allen head setscrew where > the

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dog point acts as the pin in the spindle.

Bridgeport - Chudov

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