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Cycles

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*PROCESS CNC lathe setup part
1 TOOL GRAPHIC Calibrating
an Okuma 2 Axis Lathe with
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Adjust Soft Limits on Okuma
5000 CNC Okuma lathe tool
offset and mid program
restart* **3D Manual Feed CNC
Control Procedures (Okuma
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MANAGER USERS MANUAL The
File Open functionality The
file Open button will read a
variable file previously
saved, and restore the list
of variables, along with the
previous values and
comments. By default, the
application looks in the MD1
folder and the file has a
' .VAR' extension.

SOFTWARE OSP VARIABLES
MANAGER - My Okuma

The Scheduled Maintenance

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Application helps in keeping your Okuma machines at top performances. The application runs in background and reminds the machine operator when maintenance tasks as due. Every Okuma machine tool has two different maintenance tasks: after- installation and periodical.

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Page 175 OSP 5000/5020
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Page 177 Item up or Item
down function keys. To
access the next page of a
particular menu press the
Page up or Page down
buttons. The following are
the different types of
parameters on Okuma lathes
with the OSP 5000/5020L
series controls.

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This manual will cover the installation, operation and trouble shooting for Okuma MTConnect Adapter running on OSP P100II/P200/P300 controls or newer controls and on Windows XP, and Windows 7. 1.3 Definitions, Acronyms and Abbreviations

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Wiring diagram is in the help file within the software. I have attached a couple of files, one covering the parameter settings that I have used on our machines of the same vintage and one from Okuma on Serial Comms. Cheers Brian.

Okuma > Transfer Files from/to pc machine

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